

Adheres to All Metal & Kynar™ Coated Metal

ULTIMATE

METAL

WeatherMaster Sealant

Flexible – Will Not Crack / Class 50 / Works in Extreme Temps (0 - 100°F)

Titebond® WeatherMaster™ Metal Sealant is a premium-grade, superior polymer formula that offers unbeatable adhesion to all metals including Kynar™ coated metals, aluminum, galvanized steel, copper and most common building materials. It can be extruded in extreme temperatures, remains permanently flexible and will not shrink, adheres well to wet and damp surfaces and is dust and dirt resistant.

Exclusively available on Lowe.com and in select Lowe's stores.

PAINTABLE IN 1 HOUR

Ideal For

Metal Roofs / Windows / Doors / Siding / Gutters / Vents

Seals

Kynar™ Coated Metals / Aluminum / Galvanized Steel / Copper / PVC / Wood / Concrete / Masonry / Stucco / Wall Panels / Vinyl / Glass / Plastic / Siding / Flashing / Sheet Metal / Most Common Building Materials

Ultra Low VOC

VOC-compliant in all 50 states

Joint Movement Capability ± 50%

Remains permanently flexible

Weather Resistant

Produces long-lasting weather-tight seals

Wide Temperature Application Range

Suitable for all climates



Titebond
THE PRO'S ADVANTAGE



Ordering/Sku Information

Size/Color	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
9.5 Oz. Cartridge / Silver	32611	037083326116	10037083326113	14.92 lbs.	12	108

Physical & Chemical Properties

- **Type:** Elastomeric superior polymer
- **Reactive VOC:** <50 g/L (<2%)
- **Weight per gallon:** 11.7 lbs.
- **Tooling time:** 10-15 minutes
- **Full cure:** 24 hours for 1/4" bead*
- **Freeze thaw stability:** Stable
- **Flashpoint:** Solvent free/Not applicable
- **Application temperature:** Above 0°F (-18°C)
- **Joint movement capability:** ± 50%
- **Storage life:** 24 months in a dry location at or below 75°F
- **Coverage:** 29 linear ft. at a 1/4" bead
- **Paintable:** After 1 hour
- **Tack-free time:** 110 minutes
- **Solids:** 100%
- **Shore A:** 40
- **Cleanup:** Clean uncured material with acetone or isopropyl alcohol. After curing, excess sealant must be cut or scraped away. Follow solvent vendor's precautions when using solvents.

* Cure will be affected by joint size, configuration and environmental conditions.

Specifications

Complies with the following requirements:

- ASTM C920 Type S Grade NS Class 50 Use T, NT, M, A & G
- Federal Specification TT-S-00230C Type II Class A
- Canadian Specification CAN/CGSB-19 13-M87 Classification MCG-2-40-A-N
- USDA compliant

Application

Titebond® WeatherMaster™ Metal Sealant comes ready to use. Surfaces must be clean and free of any material that may prevent adequate adhesion. Remove nozzle, cut tip of the nub and puncture inner foil seal. Screw nozzle onto cartridge and cut tip on slant for 1/4" to 3/8" bead and place in professional cartridge gun. Force sealant into clean joint. Always apply sealant in bead form. To ensure neat sealant lines, mask areas adjacent to joints. Once sealant is dry to the touch and does not transfer, remove masking tape. No tooling is required. It is the sole responsibility of the user to thoroughly test any proposed use with all substrates to determine project suitability.

Limitations

Not designed for continuous submersion or use below the waterline. Air, sealant and surface temperature should be above 0°F. Copper should be coated to eliminate oxidation before sealing. Sealant is intended for exterior use. If used indoors, sealant may need to be painted. Painting may occur one hour after application with a water-based (latex-based) paint. For other paint types, a compatibility test is recommended. Once sealant is applied, do not wipe with solvents. **DO NOT TOOL – DO NOT SMEAR.** It is highly recommended to use backing material. Application of sealant at high temperatures may cause the sealant to sag in some applications. Check with polycarbonate supplier on compatibility. Sealant releases methanol during cure, check with substrate manufacturer for compatibility. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line 1.800.347.4583 or visit us at Titebond.com.

Liability is limited to product replacement only.

Visit Titebond.com for the most up-to-date product information.

Franklin International



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