

Titebond®

THE PRO'S ADVANTAGE™

Instant bond

ULTIMATE All-Purpose Glue

Another Bonding Solution From Titebond!

Ideal for home repairs, unique woodworking applications & crafts. Bonds Wood, Ceramics, Metal, Stone, Plastics, China, Rubber, Leather/Fabrics, Glass & More!

- Performance**
- Better bond strength on common substrates (over leading competitors)
 - Interior/exterior use
 - Strong & durable
 - Impact-resistant

Wood

Plastics

Glass

Leather

Stone

- Application**
- Two precision pens – Two unique formulas

Thin | Fills small cracks, great for wicking/coating | 15-25 second set time

Thick | Ideal for vertical applications, fills gaps | 25-40 second set time

- Easy application – Less waste & mess



Instant bond



Physical Properties (typical)	Type Ethyl Hybrid CA	Calculated VOC 20 g/L
	State Liquid	Weight/gallon Thin 8.86 lbs. Thick 9.11 lbs.
	Color Clear	Flashpoint >176° F
	Dried film Colorless	Freeze/thaw stability Stable
	Solids 100%	Shelf life 2 years, unopened
	Viscosity Thin 80-120 cps Thick 1,275-1,650 cps	Store between 40-75° F (4.44 to 23.88° C)

Application Guidelines

Bonds: Most common materials including: Wood, Ceramic, Metal, Stone, Plastic, China, Rubber, Leather/Fabrics, Glass & More.

Preparation: Wear gloves to avoid skin contact and protect work area from spills. Bonding surfaces should be clean and dry prior to adhesive application.

Application temperature: -65 to 180°F (18.33 to 82.22°C)

Set time after glue application: **Thin** 15-25 second set time
Thick 25-40 second set time

Required clamping / Press time: 30 seconds. Longer is better.

Cure time: Handle in 30 minutes. Full cure in 24 hours.

Minimum required spread: One drop of glue applied to one of the two surfaces being bonded (one drop per square inch). Note: excess glue can result in failed bond.

Methods of application: Plastic bottle with nozzle for fine application.

Cleanup: Wet adhesive can be removed with a dry paper towel. Dried glue can be scraped or sanded.

Limitations: If nozzle clogs, clear with pin. Designed for interior/exterior use; however, bonded items should not be exposed to continuous water submersion or placed in a dishwasher, microwave or oven. Not recommended for polyethylene or polypropylene plastics. Test on glass surface before use.

- Product Features**
- Two precision pens
 - **Thin** | Fills small cracks, great for wicking/coating | 15-25 second set time
 - **Thick** | Fills gaps, ideal for vertical applications | 25-40 second set time
 - Easy application – Less waste/mess
 - Strong, tough & durable
 - Interior/exterior use

Cautions

WARNING: EYE IRRITANT. CONTAINS CYANOACRYLATE. BONDS SKIN INSTANTLY. Avoid contact with skin, eyes and clothing. Vapors may be irritating to eyes, nose and throat. **KEEP AWAY FROM CHILDREN AND ANIMALS.** **FIRST AID: Skin:** Soak in warm soapy water and gently peel off adhesive; avoid excessive force to free bonded area. **Eye:** Do not force eyelids open. Flush with warm water for 15 minutes and seek medical attention. **Inhalation:** Use in well ventilated area; if inhaled, remove person to fresh air. **Ingestion:** Do not induce vomiting. Immediately contact a physician. If lips are bonded together, use warm water to gently separate. **Get medical attention if complications occur from any product exposure.**

Part No.	Size	Weight	Item UPC	Case UPC	Units per Package	Packages per Pallet
64240	Two .176 oz. Pens per Card	1.00 Lbs	037083642407	10037083642404	12	180 cases

Important Notice: Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws or patents covering any material or use.

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