Innovation

Customer-Driven Practical Applications
The Titebond family of glues is designed to optimize existing product formulas and evaluate new technologies. Our long-standing commitment to research and development continues to bring innovative products to the market.

Industry Firsts
- A slow drying, ready-to-use, liquid form
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Superior Performance Without Compromise
New technologies for bonding and developing the base polymers which are used to make Titebond glues. Titebond offers high-quality control and manufacturing processes ensure the best wood glue for your project.

FAQ

What Is ANSI/HPVA Type II Water Resistance?
Today, the Titebond brand offers the most expert technical advice – 1.800.347.GLUE (4583) on water-resistance. Proprietary technology driven by extensive research and development continues to bring innovative products to the market.

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TITEBOND QUALITY
Solutions in Innovation
Leadership
Cabinet Shop
Wood Glues

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**APPLICATION**

**TIPS FOR WOOD SURFACE PREPARATION**

- For maximum performance, all surfaces to be glued should be clean, dry, free of oil, grease, dust, and other contaminants.
- To achieve optimal adhesion, the wood should be sanded to a fine finish, using sandpaper with a grit of 120 or greater. This helps to create a rough surface for the adhesive to bond to.
- For best results, the moisture content of the wood should be 6% - 10% and the temperature 45% - 55%.

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**PRODUCTS**

**DESIGNED TO ACHIEVE MAXIMUM PERFORMANCE**

- TITEBOND ORIGINAL: For general woodworking and finishing, offers strong initial tack, excellent strength, and a translucent glue line.
- TITEBOND II PREMIUM: A slower-setting version of the original, ideal for complex woodworking assemblies.
- TITEBOND III: A slower-setting version of Premium Wood Glue, it is ideal for vertical and dead stacking, continuous heated panel systems or limited lay-up time cold press operations.
- TITEBOND DOWELING DOWELING IG: Designed to allow appropriate flow through feed lines and prevent "stepped joints." All wood should be glued.

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**PARTNERS WHO TRUST TITEBOND**

- WILLIAM ROSS & SON
- ARTHUR BROWN & MARVIN
- H. J. THOMAS & CO.
- TITEBOND PRO'S ADVANTAGE

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**INNOVATION**

- The TITEBOND® line of woodworking adhesives is designed to meet the needs of professional and DIY woodworkers alike.
- TITEBOND® products offer a range of properties depending on the application, from fast setting to slow polymerization to ensure the best results.

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**SUPPORT**

- Customer Support: 1.800.347.4583 technical information
- Sales Support: 1.800.669.4583 sales information

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**COMPATIBILITY**

- TITEBOND® adhesives are compatible with a wide range of materials, including wood, metal, stone, and plastic.
- They are designed for use in a variety of woodworking projects, from simple assembly tasks to large-scale furniture making.

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**SPECIFICATIONS**

- **TITEBOND®**
  - **PREMIUM:** Use for general woodworking. Strong initial tack, suitable for vertical and dead stacking, continuous heated panel systems or limited lay-up time cold press operations.
  - **EXTEND:** A slower-setting version of the original, ideal for vertical and dead stacking, continuous heated panel systems or limited lay-up time cold press operations.
  - **COLD PRESS HPL:** Bonds HPL to wood-based substrates. Can be used in pinch presses and for multi-surface applications. Bonds wood, metal, stone, and most plastics.
  - **DOWELING DOWELING IG:** Designed to allow appropriate flow through feed lines and prevent "stepped joints." All wood should be glued.

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**CONTACT**

- Franklin International
  - 2020 Bruck Street
  - Columbus, Ohio 43207
  - 1.800.347.4583 technical information
  - 1.800.669.4583 sales information

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**NOTES**

- For more information, visit the TITEBOND® website or contact customer support.
- Always refer to the product label for detailed instructions and safety information.

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**DISCLAIMER**

- The information provided in this document is intended for educational purposes only and should not be considered a substitute for professional advice.
- Always consult with a professional to determine the best course of action for your specific project.