LEADERSHIP

INNOVATION

FAQ

COMMON QUESTIONS TRUSTED ANSWERS

LEADERSHIP

One-Brand Multi-Solution

CUSTOMER-DRIVEN PRAC TICAL APPLICATIONS

We dedicate significant resources to optimize existing products. We continually introduce new technologies. Our long-standing commitment to research and development continues to keep us on the cutting edge of our industry.

One-Brand Multi-Solution

What Are The Differences Between Titebond Top Wax Glues?

How Do I Clean Up Glue?

FILLING

Prep

4 oz

5066

SIZES

16 oz

2004

Quart

5014

Gallon

1416

Gallon

5013

WHAT IS ANSI/HPVA TYPE II WATER RESISTANCE?

Yes.

No.

Expert technical advice – 1.800.347.GLUE (4583)

Research and vertical integration

Proprietary technology driven by extensive research and development

What Is ANSI/HPVA Type I Water Resistance?

No.

Yes.

This involves specimens being immersed in boiling water for four hours, then dried in an oven at 150ºF, then boiled again for four hours, and cooled in an oven at 150ºF, then boiled again for four hours, and cooled in an oven at 150ºF. If no delamination occurs the glue passes.

What Is ANSI/HPVA Type III Water Resistance?

Superior performance without compromise

Without compromise

SUPERIOR PERFORMANCE

Without compromise

Not all wood glues are the same. We develop and manufacture the base polymers which are the backbone of our products. Plus, our quality control and manufacturing processes ensure the BOSTON glue will work for your project.

STRENGTH*

3,510 psi

4-6 min

50ºF

3,510 psi

3-5 min

55ºF

3,750 psi

3-5 min

60ºF

There are four different types of glues. As you can see, the Type II test is the most rigorous.

** Passes ANSI/HPVA Type I water-resistance

*** Passes ANSI/HPVA Type II water-resistance

Glue has dried. If dried, gentle scraping or sanding may be used to remove glue.

Technical Support at 1.800.347.4583

To avoid injury, wear appropriate protective clothing. Wash the skin thoroughly with soap and water. If any sensitization occurs, consult a dermatologist.

Yes.

No.

Mineral spirits when wet, sand or scrape when dry.

If frozen, let acclimate to room temperature before use.

If any harmful fumes. We recommend using gloves and adequate ventilation when using or handling this product.

How Do I Read Lot Numbers?

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For darker woods! Strong initial tack, shorter assembly time

A very sharp initial tack makes it the choice for bricklaying, stonework and stucco work. Also, the Thompson’s Type V is very good on metal, wood, stone and ceramics. For multiple applications and more complex assemblies.

For general woodworking applications to achieve maximum performance.

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TITEBOND QUALITY
Titebond offers the most complete line of Wood Glues. Although it won't affect the bond strength, it could darken the glue line. For best results, the moisture content of the wood should be 6% – 10% and the relative humidity 40% – 50%. All wood pieces should fit tightly, with no saw marks or burnishing of the surfaces.

When working with oily woods, wipe the surfaces with a damp cloth to remove any excess oil. The surfaces should be clean, dry, and free of dust, grease, and old adhesives.

For best results, allow wood to acclimate, or sit for a successful bond. Please use the joint for at least 30 minutes (longer is better). Clamp time is dependent on many factors. Appropriate clamp pressure is necessary to be glued. We recommend clamping an unstressed reverse clamp to control movement of stress points. Designers of the piece should be able to identify where stress will occur.