**MOISTURE CONTROL SYSTEMS**

**531 PLUS**
- Two-Component Extreme Primer
- Moisture absorption reduced by 90%
- Dries fast and tack free / 2 hours under most conditions
- 320 sq. ft. coverage at 5 mils
- No moisture limitation for wood floor applications
- Moisture content limit for resilient flooring 12 lbs. / 24 hours / per 1000 sq. ft. for calcium chloride test or 85% RH
- Available in quarts for small applications
- Low odor, zero VOC

**531**
- Two-component solvent-free, two-component solvent-based advanced polymer
- Moisture absorption reduced by 75% – 90%
- Dries fast and tack free overnight / 8 hours
- 250 sq. ft. coverage at 6.5 mils
- Platinum Warranty: 400 sq. ft. coverage at 4 mils
- Gold Warranty: Unlimited moisture control protection as all-in-one
- Achieves IIC Rating of 69 and STC Rating of 67 for sound performance

**821-STEP**
- Adhesive also serves as moisture and sound control system (3-in-1)
- Allows for same day installation with adhesive, moisture and sound control
- Solvent free, contains no water, <80 g/L VOC
- Unlimited moisture control protection as all-in-one
- Achieves IIC Rating of 53 and STC Rating of 53 for sound performance

**711-STEP**
- Adhesive also serves as moisture and sound control system (3-in-1)
- Allows for longer open working time
- Solvent free, contains no water, 0 g/L VOC
- Unlimited moisture control protection as all-in-one
- Achieves IIC Rating of 69 and STC Rating of 67 for sound performance

**TROWELS**

**FLOORING ACCESSORIES**

**POUCH FLOORING ADHESIVES**

Three easy steps to a faster wood flooring installation with less waste, mess and small jobs. The adhesive pouch offers managed moisture control in this application and, with or without mesolast and Titebond adhesives, a convenient option to traditional pails, with reliable and trusted Titebond 771-Step and Titebond 811 adhesives.

**811 ADVANTAGE**

- Perfect for any size installation
- Reduces waste and cost
- Allows for faster past installation
- Easy to open and handle
- Extends product shelf life
- Allows for faster job installations
- Always ensures fresh product

**ULTIMATE MP SEALANT**

- Perfect for any size installation
- Reduces waste and cost
- Allows for faster past installation
- Easy to open and handle
- Extends product shelf life
- Allows for faster job installations
- Always ensures fresh product

**Titebond Sausages**

- Offer precise handling in hard to reach areas and are ideal for repairs, small installations and all glue assist applications

**MULTIPLE FLOORING ADHESIVE SOLUTIONS**

**WHICH ADHESIVE IS RIGHT FOR YOU?**

**SET. SNIP. SPREAD. IT'S THAT SIMPLE, REALLY.**

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**SET POUCHES ON SUBFLOOR**

**SNIP & SQUEEZE ADHESIVE**

**SPREAD & TROWEL**

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## Wood Flooring Adhesives

<table>
<thead>
<tr>
<th>Adhesive</th>
<th>Description</th>
<th>Thinner Required</th>
<th>Long-Term Foot Traffic</th>
<th>Open Time</th>
<th>Time Before Foot Traffic</th>
<th>Bond Strength 14 Day Shear</th>
<th>Moisture Cure</th>
<th>Easiest to Trowel</th>
<th>Long-Term Foot Traffic Strength</th>
<th>Easiest to Clean</th>
<th>Latest Technology</th>
<th>Bonding Technology</th>
<th>Clean Up</th>
<th>Recommended for Use</th>
<th>NOTAIN</th>
<th>Details</th>
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<tbody>
<tr>
<td>670</td>
<td>Resilient 1/2&quot; Non-Adhesive Urethane</td>
<td>Yes</td>
<td>6 months</td>
<td>6 hours</td>
<td>10-30 minutes</td>
<td>Strong</td>
<td>Moisture cure</td>
<td>Very Easy</td>
<td>Moderate</td>
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<td>10-30 minutes</td>
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<td>Moisture cure</td>
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<td>720</td>
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### Green Adhesives

<table>
<thead>
<tr>
<th>Adhesive</th>
<th>Description</th>
<th>Thinner Required</th>
<th>Long-Term Foot Traffic</th>
<th>Open Time</th>
<th>Time Before Foot Traffic</th>
<th>Bond Strength 14 Day Shear</th>
<th>Moisture Cure</th>
<th>Easiest to Trowel</th>
<th>Long-Term Foot Traffic Strength</th>
<th>Easiest to Clean</th>
<th>Latest Technology</th>
<th>Bonding Technology</th>
<th>Clean Up</th>
<th>Recommended for Use</th>
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<th>Details</th>
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<td>Moisture cure</td>
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<td>Adhesive Resin</td>
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<td>655</td>
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<tr>
<td>665</td>
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<td>Moisture cure</td>
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<td>Moderate</td>
<td>2 years</td>
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### Performance

<table>
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<tr>
<th>Adhesive</th>
<th>Description</th>
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<th>Bonding Technology</th>
<th>Clean Up</th>
<th>Recommended for Use</th>
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<td>Moderate</td>
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<td>None</td>
<td>150 sq ft / gal</td>
<td>Moderate</td>
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### Titebond Adhesive Solutions

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<tr>
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<td>Strong</td>
<td>4 hours</td>
</tr>
</tbody>
</table>

### One Trusted Source

"One Trusted Source" products are developed to deliver exceptional performance for the highest quality flooring installations. Through diverse technologies and adhesive chemistries, these products are designed to deliver the highest quality flooring installations. Titebond offers a comprehensive selection of adhesives that are compatible with radiant heat floors and solid wood flooring up to 5/8". These adhesives are also recommended for sports flooring and engineered flooring and bamboo. Easiness to tear-out, method of cure, bond strength, open time, and shelf life are also considered when choosing an adhesive."