2 in 1 Formula for PVC Trim

- Adhere and seal PVC trim for a variety of applications
- All in one formula for ease of application
- Bonds virtually any material
- Will not freeze and can be extruded down to 0°F
- Durable bond that is waterproof and weatherproof

9.5 oz. Cartridge
Part #: 6401
Product UPC: 0 37083 06401 8
Weight: 12.43 lbs.
Units Per Package: 12
Packages Per Pallet: 108

Coverage: Provides 29 linear feet of 1/4" bead
Ultimate Technology, Ultimate Results.
PVC Trim Adhesive and Sealant has the ability to be a 2 in 1 product due to its advanced adhesive technology. The product uses an advanced polymer that is 98% solids, allowing it to be extruded in extreme temperatures as low as 0°F. It also exhibits more flexibility than other construction adhesives using polyurethane, latex and solvent based technologies. The increased flexibility allows the adhesive to expand and contract with the PVC, decreasing the chance of product failure and customer callbacks. PVC is more flexible than wood. This adhesive will flex with the PVC, not against it. Increased flexibility also allows the product to function as a premium sealant, with 50% joint movement capability and superior weather resistance.

Features & Benefits
• Superior handling and application – Provides a quick, efficient installation
• 2 in 1 formulation – Adheres and seals PVC to a variety of substrates
• Bonds virtually any material – Unique ability to bond non-porous to non-porous materials
• VOC-compliant – Exceeds all major green building specifications
• Weatherproof – Resists the elements and maintains its integrity
• Extremely durable, yet flexible – Tenacious bond strength that will flex with the PVC
• Low temperature extrusion – Can be extruded down to 0°F
• UV-resistant – Will not yellow or crack overtime

Bonds PVC To:
Wood, masonry, aluminum, PVC, stainless steel, vinyl, fiber-cement siding/trim and most other building materials

Common Applications:
Installation of PVC trim, moulding, fascias, headboard, soffit, outdoor ceilings, deck railing and other PVC applications

Specifications:
• ASTM C920 Type S, Grade NS, Class 50, Use NT, M, G and A
• Federal Specification TT-S-00230C Type II Class A

Physical Properties
• Viscosity: 500,000 cps
• Solids: 98%
• Open Time: 10-20 minutes
• Freeze/Thaw Stability: Not affected by freezing
• Shrinkage: None
• Odor: Low
• Application Temperature: Above 0°F
• VOC: <50 g/L
• Weight/Gallon: 12.43 lbs.
• Shelf Life: 24 months

Preparation
1. Remove nozzle and cut tip of nub.
2. Puncture foil seal and screw nozzle back onto cartridge.
3. Cut tip on slant for 1/4” to 3/8” bead and place in cartridge gun.

Application
For Adhering:
1. Surfaces must be clean and free of any material that may prevent adequate adhesion.
2. Apply the adhesive to the PVC board to be installed in either a continuous or spot bead
3. Adhere materials within 10-20 minutes based on environmental conditions.
4. Press surfaces firmly together with a slight twisting motion.

For Sealing:
1. Surfaces must be clean and free of any material that may prevent adequate adhesion.
2. Force sealant into clean joint. Always apply sealant in bead form.
3. To ensure neat sealant lines, mask areas adjacent to joints. Once sealant is dry to the touch and does not transfer, remove masking tape.

Cleanup
Tools and adhesive may be cleaned with acetone or isopropyl alcohol when uncured. Follow solvent vendor’s precautions. Once cured, adhesive must be scraped from surface.
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Visit Titebond.com for the most up-to-date product information.