Titebond® GREENchoice™ Projects Construction Adhesive is a versatile formula designed for general purpose interior applications that bonds common building materials. It offers a long working time for precise assembly while remaining permanently flexible. This VOC-compliant, nonflammable formula is environmentally safe—emitting no harmful fumes and promoting healthy living and working environments.

**Recommended For**
Interior construction, remodeling & repair projects.

**Specifications & Certifications**
Exceeds the performance requirements of the ASTM C557 and CAN/CGSB 71.25M specifications.

**Compatible Materials**
Common building materials including wood, trim, paneling, corkboard, plywood, hardboard, drywall, masonry & concrete, foam-back tub surrounds and ceramic tile repairs.

**GREENchoice**
Water-Based
- Environmentally safe
- General purpose
- Cleans easily with water in wet state
- Offers freeze/thaw stability
- Cartridge and carton contain post-consumer recycled material
- VOC-compliant
Ordering/Sku Information

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>UPC</th>
<th>Case UPC</th>
<th>Weight</th>
<th>Units Per Package</th>
<th>Packages Per Pallet</th>
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</thead>
<tbody>
<tr>
<td>10 Oz. Cartridge</td>
<td>4121</td>
<td>037083041217</td>
<td>10037083041214</td>
<td>12.04 lbs.</td>
<td>12</td>
<td>108</td>
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</tbody>
</table>

Technical Information

- **Application Temperature:** 40°F to 100°F
- **Service Temperature:** 10°F to 120°F
- **Working Time:** Approximately 20 minutes for a 1/4” bead

Physical Properties

- **Type:** Blend of polymer emulsions
- **State:** Medium-viscosity mastic
- **Color:** Beige
- **Solids:** 75%
- **Viscosity:** 160,000 cps
- **pH:** 7.0
- **VOC:** < 70 g/L
- **Weight/Gallon:** 12.04 lbs.
- **Flashpoint:** > 200°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:** 18 months in an unopened container

User Tips

- Not designed for continuous submersion. One surface must be porous. For best results, store above 40°F.

Directions

**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Cut tip on slant for 1/4” to 3/8” bead. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. Paneling or foam: Apply 1/4” bead around perimeter 1” from edge and two zigzag beads in middle. Framing members: Apply directly to studs. Press materials firmly together with a slight twisting motion. Nail as needed. Drywall: Use fasteners in accordance with local building standards. **Note:** For large panels, bracing may be required until adhesive dries.

**CLEANUP:** Tools and adhesive may be cleaned with water while the adhesive is wet. If dried, tools and adhesive may be cleaned with water/acetone/vinegar mixture. Follow solvent vendor's precautions.

Coverage

<table>
<thead>
<tr>
<th>Size</th>
<th>1/8” bead</th>
<th>1/4” bead</th>
<th>3/8” bead</th>
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<tbody>
<tr>
<td>10 Oz. Cartridge</td>
<td>129 ft.</td>
<td>30 ft.</td>
<td>14 ft.</td>
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</table>

Visit Titebond.com for the most up-to-date product information.