Titebond® GREENchoice™ Heavy Duty Construction Adhesive is a premium-grade formula designed for more demanding construction and repair projects. It provides strong grab, fills gaps and irregularities and will remain permanently flexible. This professional strength formula will bond to most common building materials. This VOC-compliant, nonflammable formula is environmentally safe—emitting no harmful fumes and promoting healthy living and working environments.

**Professional Strength & Performance**

**Recommended For**
Demanding interior/exterior construction, installation and repair projects.

**Specifications & Certifications**
Exceeds APA AFG-01, ASTM D3498 and ASTM C557.

**Compatible Materials**
Common building materials including trim, paneling, drywall, foamboard, tub surrounds, plastics, metal, masonry and wet, frozen and treated lumber.

**GREENchoice**
Water-Based

Environmentally safe
Wet, frozen, or treated lumber
Offers freeze/thaw stability
Cleans easily with water in wet state
Cartridge & carton contain post-consumer recycled material
Waterproof
Strong durable bond
Bonds most materials
Interior/exterior
VOC-compliant
Ordering/Sku Information

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>UPC</th>
<th>Case UPC</th>
<th>Weight</th>
<th>Units Per Package</th>
<th>Packages Per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 Oz. Cartridge</td>
<td>7471</td>
<td>037083074710</td>
<td>10037083074717</td>
<td>12.24 lbs.</td>
<td>12</td>
<td>108</td>
</tr>
<tr>
<td>28 Oz. Cartridge</td>
<td>7472</td>
<td>037083074727</td>
<td>10037083074724</td>
<td>32.84 lbs.</td>
<td>12</td>
<td>44</td>
</tr>
<tr>
<td>3.5 Gallon Pail</td>
<td>7479</td>
<td>037083074796</td>
<td>NA</td>
<td>43.07 lbs.</td>
<td>1</td>
<td>36</td>
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</tbody>
</table>

Technical Information
- Application Temperature: 40°F to 100°F
- Service Temperature: 0°F to 120°F
- Working Time: Approximately 20 minutes for a 1/4" bead

Physical Properties
- Type: Blend of polymer emulsions
- State: Medium-viscosity mastic
- Color: Beige
- Solids: 75%
- Viscosity: 75,000 cps
- pH: 5.0
- VOC: < 50 g/L
- Weight/Gallon: 11.36 lbs.
- Flashpoint: > 200°F
- Freeze/Thaw Stability: Stable
- Storage Life: 18 months in an unopened container above 40°F

User Tips
Not designed for continuous submersion.
Do not adhere one non-porous material to another since this will slow or prevent drying.
Not recommended for use with mirrors.

Directions
PREP: Surfaces must be clean and free of any material that may prevent adequate adhesion.

APPLICATION: Cut tip on slant for 1/4" to 3/8" bead. For subfloors, cut tip straight across. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. Adhere materials within 15 minutes or before skinning of adhesive occurs. Press surfaces firmly together with a slight twisting motion. Certain large applications may require additional bracing until adhesive has dried. Note: For subfloors, apply adhesive to joists for one sheet at a time. Nail or screw each sheet as recommended by the American Plywood Association.

CLEANUP: Tools and adhesive may be cleaned with water while the adhesive is wet. If dried, tools and adhesive may be cleaned with water/acetone/vinegar mixture. Follow solvent vendor's precautions.

Coverage

<table>
<thead>
<tr>
<th>Size</th>
<th>1/8' bead</th>
<th>1/4' bead</th>
<th>3/8' bead</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 Oz. Cartridge</td>
<td>129 ft.</td>
<td>30 ft.</td>
<td>14 ft.</td>
</tr>
<tr>
<td>28 Oz. Cartridge</td>
<td>355 ft.</td>
<td>86 ft.</td>
<td>39 ft.</td>
</tr>
</tbody>
</table>

Trowel Coverage: 40-50 sq.ft. per gallon using a v-notch trowel with notches 3/16" wide x1/4" deep and spaced 1/2" center to center.

Visit Titebond.com for the most up-to-date product information.