Titebond® Solvent-Based Drywall Construction Adhesive is specifically designed for installing drywall and paneling to most common building materials including wood and metal studs. It offers excellent adhesion, reduces nail pops and provides a “no sag” installation.

**Strong initial tack allows panels to be positioned quickly without slipping**
**Will not become hard or brittle**
**Exposure to moisture or intermittent cold water has little effect on bond**
**Fills irregularities between materials to provide a more solid backup surface**
**Strong fast grab**
**All weather**
**Reduces nail pops**

**Recommended For**
Installation of drywall and paneling to most common building materials.

**Specifications & Certifications**
Exceeds ASTM C557. Tested in accordance with ASTM E72 for racking and shearing.

**Compatible Materials**
Common building materials including wood, metal, gypsum wallboard, plywood, hardboard, tile board, plaster, wallpaper (non-vinyl) and most other porous materials.
### Ordering/Sku Information

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>UPC</th>
<th>Case UPC</th>
<th>Weight</th>
<th>Units Per Package</th>
<th>Packages Per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>28 Oz. Cartridge</td>
<td>5352</td>
<td>037083053524</td>
<td>10037083053521</td>
<td>30.85 lbs.</td>
<td>12</td>
<td>44</td>
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</tbody>
</table>

### Technical Information
- **Application Temperature:** 0°F to 100°F
- **Service Temperature:** 0°F to 120°F
- **Working Time:** Approximately 20 minutes for a 1/4” bead

### Physical Properties
- **Type:** Synthetic elastomeric polymer
- **State:** Thixotropic medium-viscosity mastic
- **Color:** Brown
- **Solids:** 68%
- **Viscosity:** 150,000 cps
- **VOC:** 365 g/L
- **Weight/Gallon:** 11.8 lbs.
- **Flashpoint:** < 0°F
- **Freeze/Thaw Stability:** Will not freeze
- **Storage Life:** 18 months in tightly closed containers at 75°F
- **Odor:** Solvent (strong)

### User Tips
- Not designed for continuous submersion.
- Do not use on vinyl-coated drywall, polystyrene foam or rigid plastics. Do not adhere one non-porous material to another as this will slow or prevent drying.

### Directions
**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Cut tip on slant for 1/4” to 3/8” bead. Puncture inner seal and place in cartridge gun. Apply continuous bead of adhesive to studs or furring strips. Where two panels join, apply a zigzag bead so adhesive will contact both panels. **Adhere materials within 20 minutes.** Press surfaces firmly together for full contact with adhesive. **Note:** For drywall, use fasteners in accordance with local building standards. For paneling or other large applications, use finishing nails at top and bottom and brace overnight as needed. When applying adhesive overhead for ceiling applications, use 3/8” bead or less.

**CLEANUP:** Tools and adhesive may be cleaned with acetone or mineral spirits. Follow solvent vendor’s precautions.

### Coverage

<table>
<thead>
<tr>
<th>Size</th>
<th>1/8” bead</th>
<th>1/4” bead</th>
<th>3/8” bead</th>
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</thead>
<tbody>
<tr>
<td>28 Oz. Cartridge</td>
<td>355 ft.</td>
<td>86 ft.</td>
<td>39 ft.</td>
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</table>

**Solvent-Based**

Visit Titebond.com for the most up-to-date product information.