Titebond® GREENchoice™ Drywall Construction Adhesive is specifically designed for installing drywall and paneling to most common building materials including wood and metal studs. It offers excellent adhesion, reduces nail pops and provides a “no sag” installation. This VOC-compliant, nonflammable formula is environmentally safe—emitting no harmful fumes and promoting healthy living and working environments.

**GREENchoice**

**Water-Based**

- Environmentally safe
- Excellent strength
- No sag installation
- Cleans easily with water in wet state
- Cartridge and carton contain post-consumer recycled material
- Reduces nail pops
- VOC-compliant

**Recommended For**
Installation of drywall and paneling to most common building materials.

**Specifications & Certifications**
Exceeds ASTM C557. Tested in accordance with ASTM E72 for racking and shearing.

**Compatible Materials**
Common building materials including wood, metal, gypsum wallboard, plywood, hardboard, tile board, plaster, wallpaper (non-vinyl) and most other porous materials.
Ordering/Sku Information

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>UPC</th>
<th>Case UPC</th>
<th>Weight</th>
<th>Units Per Package</th>
<th>Packages Per Pallet</th>
</tr>
</thead>
<tbody>
<tr>
<td>28 Oz. Cartridge</td>
<td>7272</td>
<td>037083072723</td>
<td>10037083072720</td>
<td>34.62 lbs.</td>
<td>12</td>
<td>44</td>
</tr>
</tbody>
</table>

Technical Information

- **Application Temperature:** Over 40°F for adhesive and substrates
- **Service Temperature:** 0°F to 120°F
- **Working Time:** Approximately 20 minutes for a 1/4” bead

Physical Properties

- **Type:** Polymer emulsion
- **State:** Medium-viscosity mastic
- **Color:** Beige
- **Solids:** 71%
- **Viscosity:** 200,000 cps
- **pH:** 7.0
- **VOC:** < 50 g/L
- **Weight/Gallon:** 12.04 lbs.
- **Flashpoint:** > 200°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:** 24 months in unopened container above 40°F

User Tips

Not intended for exterior applications. For all ceiling applications, fasteners are required in addition to the adhesive. For best results, store above 40°F.

Directions

**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Cut tip on slant for 1/4” to 3/8” bead. Puncture inner seal and place in cartridge gun. Apply continuous bead of adhesive to studs or furring strips. Where two panels join, apply a zigzag bead so adhesive will contact both panels. **Adhere materials within 20 minutes or before skinnning of adhesive occurs.** Press surfaces firmly together for full contact with adhesive. **Note:** For drywall, use fasteners in accordance with local building standards. For paneling or other large applications, use finishing nails at top and bottom and brace overnight as needed. When applying adhesive overhead for ceiling applications, use 3/8” bead or less.

**CLEANUP:** Tools and adhesive may be cleaned with water while the adhesive is wet. If dried, tools and adhesive may be cleaned with water/acetone/vinegar mixture. Follow solvent vendor's precautions.

Coverage

<table>
<thead>
<tr>
<th>Size</th>
<th>1/8” bead</th>
<th>1/4” bead</th>
<th>3/8” bead</th>
</tr>
</thead>
<tbody>
<tr>
<td>28 Oz. Cartridge</td>
<td>355 ft.</td>
<td>86 ft.</td>
<td>39 ft.</td>
</tr>
</tbody>
</table>